

Pre-Shipment Inspection (PSI)

N-mx5-250301.1

GENERAL INFORMATION

Client	XXXX
Supplier	XXXX
Product	Hoodie
Item/Style	25210112002
PO number	4586
Inspection date	Jun.21, 2021
Location	Ningbo, Zhejiang
Order quantity	22,020 Pcs
Available quantity	22,020 Pcs (100%)



OVERALL CONCLUSION

Passed

Pending

Failed

INSPECTION RESULT SUMMARY

	Result	Findings/Remarks
Workmanship	Within AQL	AQL 0/2.5/4.0
		Found
		Max
		Sample Size
Quantity	OK	/
Style & Colors	OK	/
Artworks & Labels	OK	/
Dimensions & Weights	Beyond AQL	AQL 2.5
		Found
		Max
		Sample Size
Shipping marks/Packing & Packaging	OK	/
Tests	OK	/
Client's Requirements	N/A	/

IMPORTANT REMARKS

1. The barcode on care label were unreadable by scanner, but readable by mobile phone.
2. XXX
3. XXX
4. XXX



/

/

Remark 1

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/

INSPECTION STANDARDS & DATAS

Sampling standard	ANSI/MIL STD-105E/ASQC Z.1.4
Sampling level for Workmanship	II
Number of Man-day spent:	1
Inspector name	XXXX

1. QUANTITY

Expected	100% of order quantity must be finished and packed, and the carton number is required.	Actual finding	Finished	100%
			Packed	100%

Inspector comments: N/A

PO#	Style # / Color	Order Qty (Units)	Available Quantity				Units/Carton
			Packed		Finished but not packed (Units)	Not finished (Units)	
			Units	Cartons			
4586	25210112002-NEGRO	8808	8808	734	0	0	30 Carton weight (Kgs)
	25210112002-FUCSIA	4404	4404		0	0	13.5
	25210112002-GRIS JASPE	4404	4404		0	0	Carton size (Cm)
	25210112002-MORADO	4404	4404		0	0	61.5X38X39.5
TOTAL			22020	734	0	0	

款号：25210112002 (60/40 CVC绒布套头衫)
 出货日期：2021-6-10

墨西哥上衣，平装小折叠， 包装·配比包装 30件/箱		混色 混码	每箱尺寸搭配					每箱	合计	每箱毛重(KG)				体
箱号	箱数	色别	SIZE ASSORTMENT					件数	件数					
CTNNO	CTNS	COL	S/CH	M/M	L/G	XL/EG	TTL	GW	NW	CBM				
1	734	BLACK/NEGRO 黑色	2	4	4	2	12	8808	14.0	10276.0	13	9542	67.44	62
		FUCSIA 玫瑰红	1	2	2	1	6	4404						
		GRIS JASPE/HEATHER GREY浅麻灰	1	2	2	1	6	4404						
		PURPLE/MORADO 深紫色	1	2	2	1	6	4404						
	734						22020	4322.5	3952	67.443				

BLACK/NEGRO 黑色	1468	2936	2936	1468	8808
FUCSIA 玫瑰红	734	1468	1468	734	4404
GRIS JASPE/HEATHER GREY浅麻灰	734	1468	1468	734	4404
PURPLE/MORADO 深紫色	734	1468	1468	734	4404
合计					22020



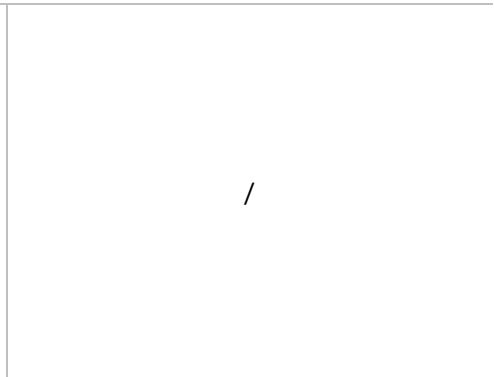
Packing list



Finished products



Finished products



Finished products



Finished products after sampling



Finished products after sampling

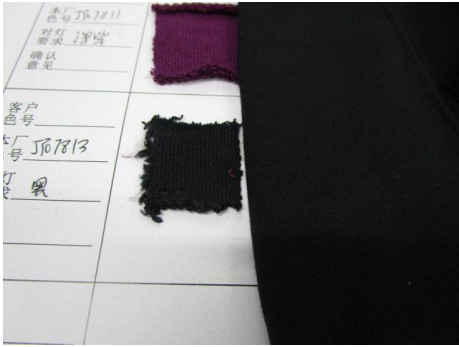


Finished products after sampling

2. STYLE AND COLORS

Expected	Conformity compared to client's approved sample and specifications.	Actual finding	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Not OK	<input type="checkbox"/> Pending
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Inspector comments: N/A



Compared with approved swatches



Compared with approved swatches



Compared with approved swatches



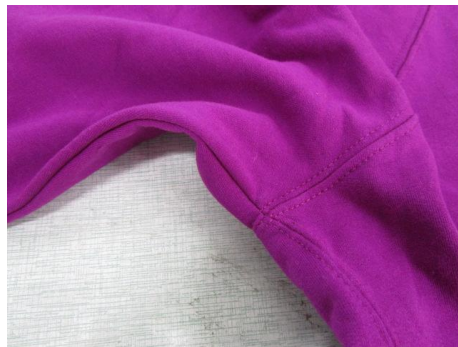
Result: **OK**

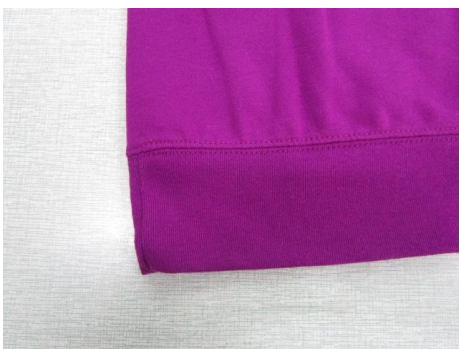


Product details



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3. ARTWORKS AND LABELS

Expected	Conformity compared to client's specifications.	Actual finding	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Not OK	<input type="checkbox"/> Pending
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Inspector comments: N/A



Label location



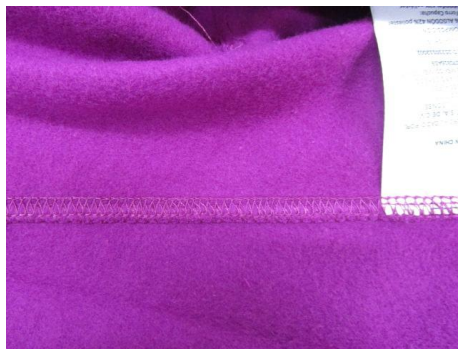
Label location



Care label seam view



Care label seam view



Care label seam view



Label dimension

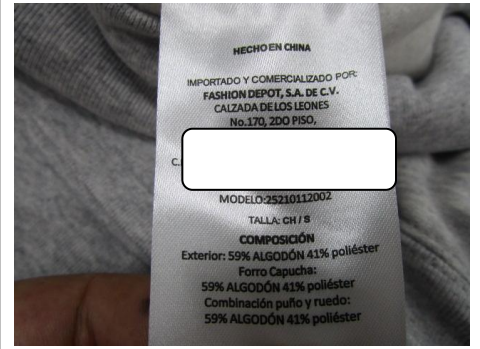
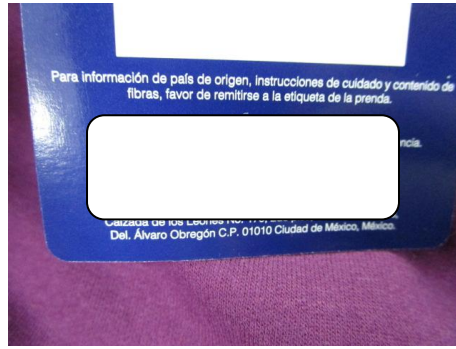


/

For all color different size

/

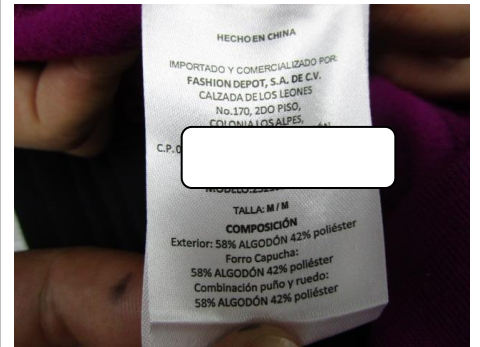
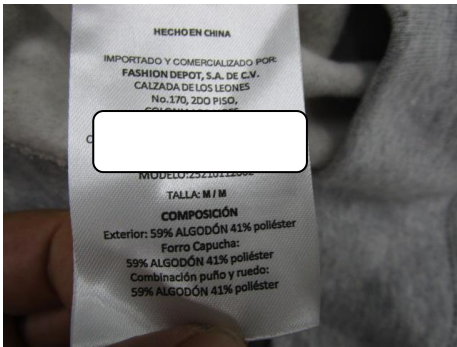




Hang tag

Hang tag

Care label



/

/



NEGRO S

NEGRO S

NEGRO M



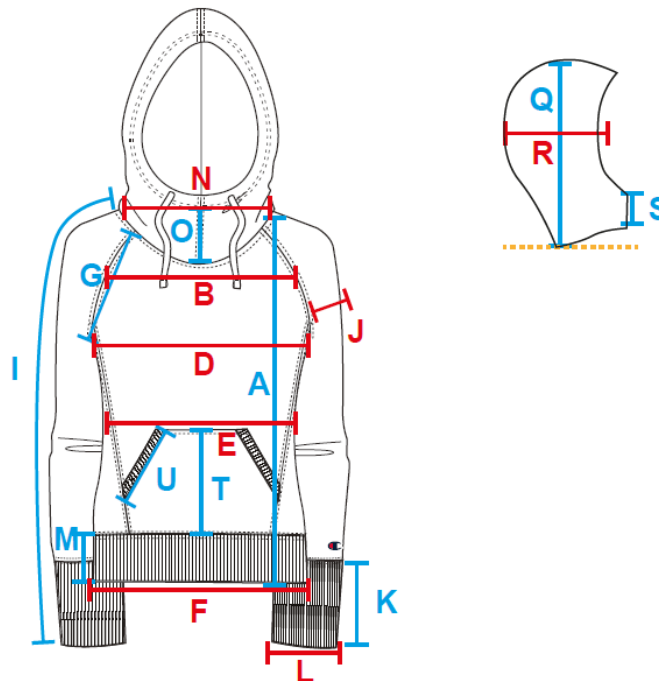
	/	/
NEGRO M	NEGRO G	NEGRO G
/	/	/
FUCSIA CH	FUCSIA CH	FUCSIA M
/	/	/
FUCSIA M	FUCSIA G	FUCSIA G

4. PRODUCT DIMENSIONS AND WEIGHT

Expected According to client's approved sample, measurement table. Actual finding OK Not OK Pending

Inspector comments: /

POM	MEASUREMENTS ON FINISHED GARMENT	S	M	L	XL	TOL +/-
A	BODY LENGHT HPS TO BOTTOM	25	26	27	27 1/2	3/8
B	FRONT CROSS CHEST 8" DOWN FROM HPS	14	14 1/2	15	16	3/8
C	BACK CROSS CHEST 7" DOWN FROM HPS	13	13 1/2	14	15	3/8
D	CHEST 1" DOWN FROM AH	20	21	22	24	3/8
E	WAIST 6" DOWN FROM AH	19 1/2	20 1/2	21 1/2	23 1/2	3/8
F	BOTTOM OPENING	18	19	20	22	3/8
G	FRONT ARMHOLE STRAIGHT	11	11 1/2	12	13	1/4
H	BACK ARMHOLE STRAIGHT	12 1/2	13	13 1/2	14 1/2	1/4
I	SLEEVE LENGHT WITH RIB	29	29 1/2	30	30	1/4
J	BICEPS 2" BELOW ARMHOLE	6 5/8	7	7 3/8	8 1/8	1/4
K	RIB CUFF'S HEIGHT	4	4	4	4	1/8
L	CUFF OPENING RELAXED	3 1/2	3 1/2	3 3/4	4	1/4
M	RIB WB HEIGHT	2 1/2	2 1/2	2 1/2	2 1/2	1/8
N	FRONT NECK WIDTH SEAM TO SEAM	10	10 1/8	10 1/4	10 3/8	1/8
O	FRONT NECK DROP HPS TO SEAM	3 1/4	3 1/2	3 3/4	4	1/8
P	BACK NECK DROP HPS TO SEAM	1 1/4	1 1/4	1 1/4	1 1/4	1/8
Q	HOOD HEIGHT FROM TOP TO SEAM	13 3/4	14	14 1/4	14 1/2	1/8
R	HOOD WIDTH 5" DOWN FROM TOP	8 3/4	9	9 1/4	9 3/4	1/8
S	HOOD'S COLLAR HEIGHT AT FRONT	2 3/4	2 3/4	2 3/4	3	1/8
T	KANGAROO POCKET HEIGHT AT CENTER	7 1/4	7 1/2	7 3/4	8 1/4	1/4
U	POCKET OPENING	5 1/2	5 3/4	6	6 1/2	1/4

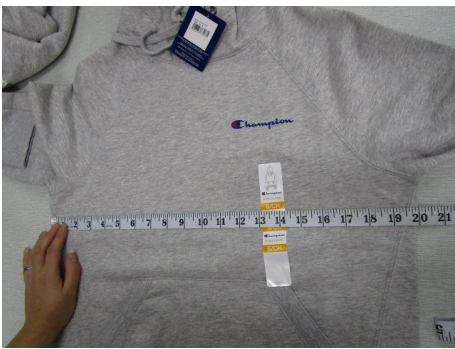
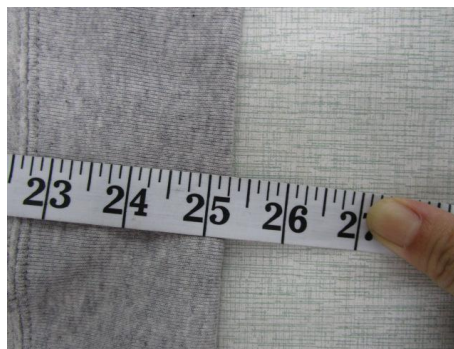


Actual Finding

* MEASUREMENTS ON FINISHED GARMENT*

COLOR/SIZE	GREEN				BLUE				RED				GRIS JASPE				TOL +/-	
	5/6	7/8	10/12	14/16	5/6	7/8	10/12	14/16	5/6	7/8	10/12	14/16	5/6	7/8	10/12	14/16		
TEE SHIRT																		
A	LENGTH	/	/	-1/8	-1/8	/	/	/	/	-1/8	/	/	-1/4	/	-1/8	/	-1/4	1/4
	FROM HPS	-1/8	-1/8	/	-1/4	-1/8	-1/8	-1/8	-1/8	-1/4	-1/4	/	-1/8	1/8	/	-1/8	-1/4	
	TO BOTTOM	-1/4	-1/4	/	-1/8	-1/8	/	-1/4	-1/8	/	-1/4	-1/4	1/8	-1/4	-1/8	-3/8	/	
B	CROSS SHOULDERS	/	-1/8	/	1/8	/	/	/	-1/8	/	/	-1/4	/	/	-1/4	-1/8	/	1/2
		1/8	-1/4	1/8	/	-1/8	-1/8	1/8	-1/4	/	/	-1/8	/	-1/8	/	/	1/8	
		-1/8	/	/	-1/8	/	/	-1/4	/	-1/8	-1/8	1/8	-1/8	/	-1/8	1/8	/	
C	CROSS CHEST 1" DOWN FORM AH	-1/8	-1/8	/	/	-1/4	/	/	-1/8	/	-1/8	/	-1/8	-3/8	/	-1/8	/	1/4
		-1/4	-1/4	/	-1/8	/	/	-1/8	/	/	-1/4	-1/8	-1/8	/	/	-1/4	-1/4	
		/	1/4	-1/8	/	-1/4	-1/8	/	-1/8	-1/4	-1/8	-1/4	/	-1/8	-1/4	1/8	/	
D	BOTTOM WIDTH	/	/	1/8	/	/	/	/	/	/	/	/	/	/	/	/	/	1/4
		1/8	/	/	/	/	/	1/8	/	/	/	/	/	1/8	/	/	/	
		/	/	/	/	/	/	1/8	/	/	1/8	/	/	/	/	/	/	
E	FRONT NECK DROP (HPS TO SEAM)	1/4	/	1/8	/	-1/8	/	/	/	-1/8	/	/	/	1/8	-1/8	1/8	1/8	1/4
		/	-1/8	-1/8	/	/	/	/	/	-1/8	/	1/8	/	-1/8	/	/	/	
		1/8	/	1/4	/	/	1/8	1/8	-1/8	/	/	/	1/8	/	1/8	/	/	
F	BACK NECK DROP (HPS TO SEAM)	1/4	1/8	1/8	1/4	/	1/8	/	/	/	1/4	/	/	1/8	/	1/4	1/4	N/A
		/	1/8	1/8	1/4	1/8	1/4	/	1/4	1/8	/	1/8	1/4	/	1/4	/	/	
		1/4	/	1/4	/	1/8	1/4	1/4	/	1/4	1/4	1/8	1/4	1/4	1/4	1/8	1/8	
G	NECK WIDTH SEAM TO SEAM (W/O COLLAR)	/	/	1/8	/	/	/	/	/	/	/	/	/	/	/	/	/	1/8
		/	1/8	/	/	/	/	/	/	/	/	/	1/8	/	/	/	1/8	
		/	/	1/8	/	/	1/8	/	/	/	/	/	/	/	1/8	/	/	
H	SLEEVE LENGTH FROM SHOULDER	-1/8	/	/	/	/	/	-1/8	-3/8	/	/	/	/	/	/	-1/8	-1/8	1/8
		-1/4	/	/	-1/4	/	-1/8	-1/8	/	/	/	/	-1/2	/	-1/8	-1/8	/	
		/	/	-1/8	/	-1/8	/	/	/	/	-1/8	-1/8	/	-1/8	/	-1/8	/	
I	STRAIGHT ARMHOLE	/	/	/	1/8	/	1/8	/	/	/	/	/	/	/	1/4	/	/	1/8
		/	1/8	/	/	/	1/8	/	/	1/8	/	/	1/8	/	1/8	/	1/8	
		1/8	/	1/8	/	1/8	/	/	1/8	1/8	/	/	/	1/8	1/8	/	/	
J	SLEEVE OPENING	/	/	/	/	/	/	1/8	1/8	/	/	/	1/8	/	/	/	1/8	1/8
		/	1/4	1/8	1/8	/	1/8	/	/	/	1/4	/	/	/	/	1/8	/	
		1/8	/	/	/	1/8	/	/	/	/	/	1/8	1/8	/	1/8	/	/	
SHORT																		
A	RELAXED	1/4	/	1/4	1/8	1/8	/	/	1/4	1/4	/	1/8	/	/	/	1/4	1/4	1/4

	1/2 WAIST	1/4	1/8	1/4	1/4	1/8	1/8	1/4	1/4	/	3/8	/	1/4	1/8	1/4	1/8	/	
		1/8	/	1/4	1/4	/	1/4	3/8	/	/	1/4	1/8	1/4	1/4	1/8	/	1/8	
B	STRETCHED 1/2 WAIST	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	1/4
		/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	
		/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	
C	FRONT RISE	1/8	/	1/8	1/8	/	/	/	1/8	1/8	/	/	/	-1/8	/	1/8	1/8	1/8
	WAISTBAND INCLUDED	/	/	/	1/8	/	1/8	/	/	-1/8	/	1/8	/	/	/	/	/	1/8
		1/4	/	1/4	/	/	-1/8	1/8	/	-1/8	1/8	1/8	/	/	1/8	/	-1/8	
D	BACK RISE	/	/	/	1/8	/	/	/	/	/	/	/	/	/	/	/	/	1/8
	WAISTBAND INCLUDED	1/8	1/8	/	/	/	/	/	1/8	/	/	/	/	1/8	/	1/8	/	1/8
		/	/	/	/	1/8	/	1/8	/	/	1/8	/	/	/	1/8	/	/	
E	INSEAM TO CROTCH	1/4	/	1/4	1/8	1/4	/	/	1/4	1/4	1/8	3/8	1/4	/	1/4	/	3/8	N/A
		1/8	1/8	1/4	/	/	/	1/4	/	1/4	1/4	1/4	1/4	1/8	1/4	1/8	/	
		/	1/4	1/4	/	1/8	/	1/8	/	/	1/8	/	1/8	/	/	/	3/8	
F	LEG OPENING	-1/8	/	-1/4	/	-1/4	1/4	-1/8	/	-1/8	-1/4	-1/4	-1/8	-1/4	-1/4	/	/	1/4
		1/4	-1/4	/	/	-1/8	/	/	-1/4	/	-1/4	-1/8	-1/8	/	/	/	-1/8	
		-1/8	-1/8	/	-1/8	/	-1/4	/	-1/4	/	1/4	/	/	-1/4	-1/8	-1/8	/	
G	WAISTBAND HEIGHT	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	N/A
		/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	
		/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	
H	UPPER THIGH WIDTH	/	1/8	/	1/4	/	/	1/4	1/8	1/8	/	1/8	/	1/8	/	1/8	1/4	1/4
		1/8	/	1/4	/	/	1/8	/	1/8	/	/	1/8	1/4	1/8	/	/	/	1/4
		1/4	/	/	1/8	1/8	/	1/8	/	/	1/8	1/4	/	/	/	1/4	/	



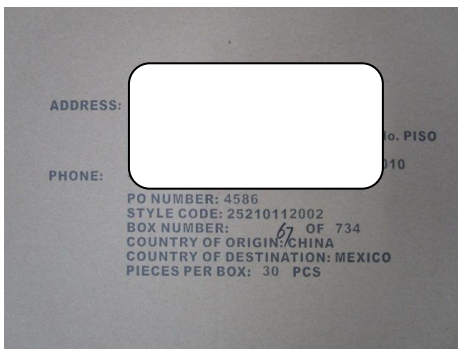
5. SHIPPING MARKS/PACKING AND PACKAGING

- Expected
- Shipping marks/Inner packing/Instruction book must according to client's specifications, and clear printing.
 - Moisture content requirement: Plywood less than 20%; Carton less than 15%
 - All packing materials are not allowed to damaged, such as unglued, holes etc.
 - The carton must be thick enough to hold the products.
 - The carton size must suitable, there is proper clearance between outer carton, inner carton and products.

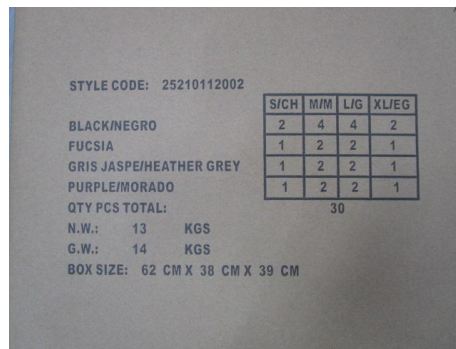
Actual finding

- OK
- Not OK
- Pending

Inspector comments: /



Main Shipping mark (2 side)



Side Shipping mark (2 side)



Carton measuring





Carton weight



Carton view



Carton sealed by glue



5 layer's carton



Opened



30 pcs/ 4 colors / carton



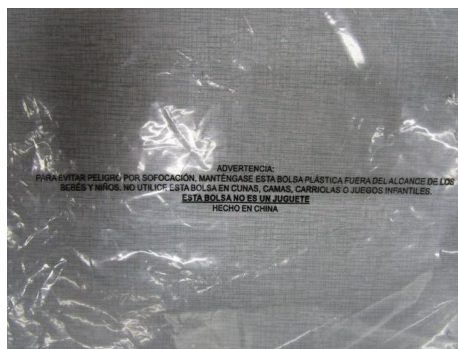
Inner packing

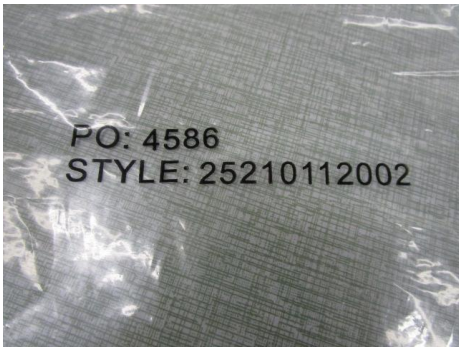


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6. TESTS AND SPECIAL REQUIREMENTS

Test description	Inspector comments	Result
<p>Needle Damage & Seam strength check - Pull the seams by hand using force (70N for 10s) to check:</p> <ol style="list-style-type: none"> The needle holes or any needle damage. The strength of seam. <p>Check at least 3 areas on a sample. Inspector's thumbs have to be close to the seam line and should have a round movement with hands in order to show the stitches correctly.</p> <p>--Sample size S2</p>	<p>N/A</p>	<p>Passed</p>
		<p>/</p>
<p>Symmetry check - check if the sleeves, collar, shoulders, pocket design are symmetric- measure the dimensional deviation if found twist and any asymmetric.</p> <p>--Sample size S2</p>	<p>N/A</p>	<p>Passed</p>
		<p>/</p>
<p>Color shading check – put the inspected pieces next to each other; Identify the deviation in color from one sample</p>	<p>N/A</p>	<p>Passed</p>

to the other; Check the color shading against the approved sample or production sample.
 The deviation should be within the acceptable range as per the specifications, if there is no specification available, use grey scale 2 as the acceptable limit.

--Sample size: Minimum check 4 pairs/ color.



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/

Sticker test – Detach/stick thrice the sticker of a garment to see if the sticker still functionally. **--Sample size 5 Pcs**

N/A

Passed



/

/

Stretch test (for elastic and knitted fabric)- Stretch the garment on the waistband, side seam or other elastic band to check the elasticity of the garment.
 Expect result: No elastic fibers or stitches broken.

--Sample size S2

N/A

Passed



/

/

Fatigue test for Velcro/Snap/Zipper/Eyelet - if applicable, 20 times - Pull and use the parts, they shall be resistant.

N/A

Passed

--Sample size 20 Pcs



/

/

Adhesive test –For all marks, printing and logos found-the printing, marking & logos easily peel off. For example: one surface of hardwares, heat transfer label, printing care label, etc.

N/A

Passed

--Sample size 5 Pcs



/

Rub test –to check the color fastness of the fabric. (including the lining) and all the accessories (Labels must be rubbed for this test). Use a white cotton cloth to rub the material. Rub the item 10 times over a 10 cm distance with a force of 9N (1kg). Test 1 piece per color with both a dry and a wet cloth. Expected result: There should be no color transfer greater than 4 on a grey scale (between the original white cloth and the colored one) after the dry test. There should be no color transfer greater than 3-4 on a grey scale (between the original white cloth and the colored one) after the wet test.

N/A

Passed

--Sample size 5 Pcs



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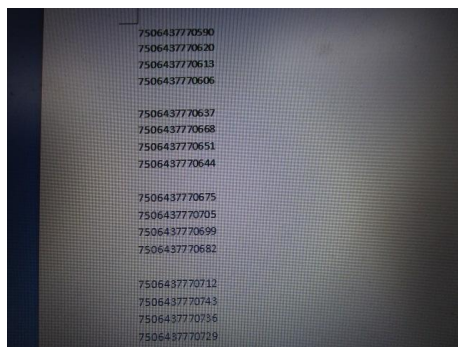
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Barcode scan test – Use barcode scanner and PC if possible.
 1. The barcode number must same as specification.
 2. Scan the barcode, the barcode must readable, and the scan result must same as printed number.

The barcode on care label is unreadable by scanner, but readable by mobile phone.

Failed

--Sample size S2










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7. WORKMANSHIP DEFECTIVES LIST


Uneven sewing

CRI	MAJ	MIN	Defectives Description		
0	1	0		/	/
					


Untrimmed thread > 1cm

CRI	MAJ	MIN	Defectives Description		
0	7	0		/	/
					
					
				/	/


Hole

CRI	MAJ	MIN	Defectives Description	/	/
0	1	0			
					

Needle hole

CRI	MAJ	MIN	Defectives Description	/	/
0	1	0			
					

Poor sewing

CRI	MAJ	MIN	Defectives Description	/	/
0	1	0			
					

Untrimmed thread <1cm

CRI	MAJ	MIN	Defectives Description	/	/
0	0	10			



ADDITIONAL PICTURES



Selected carton/samples



Inspection place view



Factory view

Draft report

NBN Inspection

NBN Inspection No	N-MKS-210621.1	Client Name :	[Redacted]
Inspection Date :	Jun 21, 2021	Products :	Hoodie
Inspector Name (s) :	[Redacted]	PON :	4566
Factory Name :	[Redacted]	Ref# :	25210112002

Important Remarks: (Please remark all not OK findings and failed test here)

N/A

Defective List:

Defect Description	Critical	Major	Minor
Untrimmed thread > 1cm	0	7	0
Hole	0	1	0
Un-even Sewing	0	1	0
Needle hole	0	1	0
Poor sewing	0	1	0
Untrimmed thread < 1cm	0	0	10
Total Found	0	11	10
Samples inspected	500	500	500

Inspector(s) arrival time at the factory: 9:30 am/pm
 Inspector(s) lunch time: from ___ pm to ___ pm
 Inspector(s) departure time: 11:20 pm
 Inspection started at: _____
 Inspection ended at: _____

Important note: This draft report only represents all or part of the defects and quality status of products found by inspector at the inspection site, for reference only. The final result shall be subject to the formal inspection report.
 注意: 此草稿报告仅代表检验员在检验现场发现的所有或部分产品缺陷及质量状况, 仅供参考。最终结果以正式检验报告为准。

Name of Factory Representative: 工厂代表姓名: Signature: [Signature] 签名:	Name of Inspector: 检验员姓名: Signature: [Redacted] 签名:
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IMPORTANT NOTES

1.This report reflects our findings at the time and the place of inspection based on random samples selected. 2.This inspection was carried out the best of our knowledge and abilities, and our responsibility is limited to the exercise of reasonable one. 3.This report does not relieve the sellers from their contractual obligations nor does it prejudice buyer's right for compensation for any apparent and/or hidden defects not detected during our inspection or occurring thereafter. 4.This report does not evidence shipment.

End of the Report