

Pre-Shipment Inspection (PSI)

N-xxx-xxxxxxxx

GENERAL INFORMATION

Client	XXXXXX
Product	Boy's tee shirt & short set
Item/Style	xxxxxx
Inspection location	Ningbo, Zhejiang
Inspection date	Jan.05, 2022
Shipment date	xxxx
PO number	xxxx
Supplier	xxxx
Order quantity	14,004 Pcs
Available quantity	14,004 Pcs (100%)
Ref Sample	No



OVERALL CONCLUSION

Passed

□ Pending

Failed

INSPECTION RESULT SUMMAR	RY						
	Result	Findings/Remarks					
	Within AQL	AQL 0/2.5/4.0	CRI	MAJ	MIN		
Workmanship		Found	0	XX	XX		
		Max	0	14	21		
		Sample Size	315	315	315		
Quantity	ОК	/					
Style & Colors	ОК	/					
Artworks & Labels	ОК	/					
	Within AQL	AQL 2.5 MAJ					
Dimensions 9. Weights		Found	18				
Dimensions & Weights		Max	21				
		Sample Size	To measure 2 pcs each color and size				
Shipping marks/Packing & Packaging	ОК	1					
Tests	Not OK	Remark 1					
Client's Requirements	N/A	/					

IMPORTANT REMARKS



Pictures

Remark 1	Remark 2
/	/
Remark 3	Remark 3

INSPECTION STANDARDS & DATAS				
Sampling standard	ANSI/MIL STD-105E/ASQC Z.1.4			
Sampling level for Workmanship	II			
Number of Man-day spent:	1			
Inspector name	XXXX			

1. QUANTITY							
Expected	100% of order quantity must be	Actual finding	Finished	100%			
	finished and packed.	Actual finding	Packed	100%			

Inspector comments: N/A

PO#	Style # / Color	Order Qty	Available	Units/Carton			
		(Units)	Packed		Finished but not	Not finished	36
			Units	Cartons	packed (Units)	(Units)	
	XXXXXXXXXX	3501	3501	389	0	0	Carton
	BABY BLUE						weight(Kgs)
	XXXXXXXXXX	3501	3501		0	0	10.33
VVVV	BLACK						
XXXX	XXXXXXXXXX	3501	3501		0	0	Carton size (Cm)
	GREY						
	XXXXXXXXXX	3501	3501		0	0	51.5x26x35.5
	NAVY						
		TOTAL	14004	389	0	0	





Packing list





Finished products



Finished products

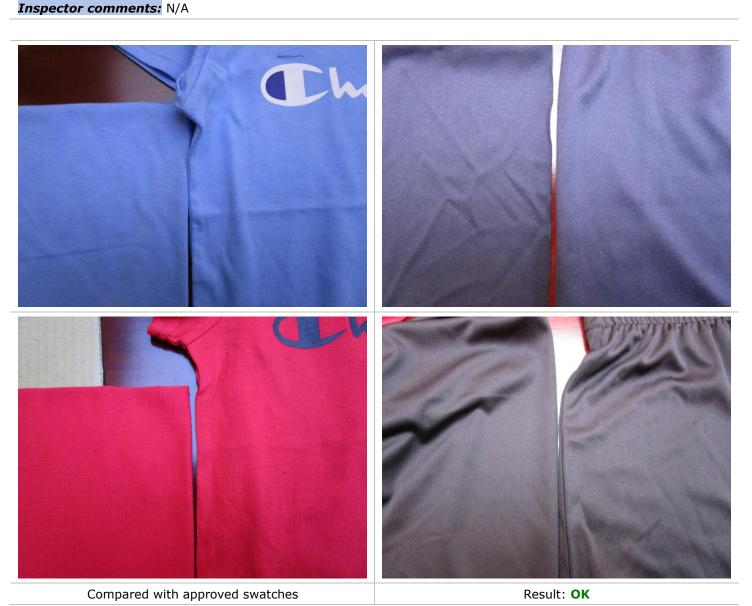


After sampling

After sampling



2. STYLI	E AND COLORS			
Expected	Conformity compared to client's approved sample and specifications.	Actual finding	⊠ ок	□ Not OK □ Pending









Product details

Product details

















































3. ARTWORKS AND LABELS

Expected

Conformity compared to client's specifications.

Actual finding

⊠ ок

■ Not OK ■ Pending

Inspector comments: N/A







Label location Label location Thampion HECHOEN CHINA IPORTADO Y COMERCIALIZADO POR: MPORTADO Y COMERCIALIZADO PORE FASHION DEPOT, S.A. DE C.V. CAIZADA DELOS LEONES NO. 170, 2DO PISO, COLONIA LOS ALPES, DELEGACIÓN ÁLVARO OBREGÓN C.P. 01010, CIUDAD DE MÉXICO, MÉXICO R.F.C. FDE070316A59 Care label seam view Care label seam view HECHOENC CALE MOE LOS LEON
COLON IOS ALPES HECHOEN CHINA O Y COMERCIALIZADO POR: OBR C.P. 01010, CDADE NDEPOT, S.A. DE C.V. SLEONES NO.170, 2DO PISO, UDES DELEGACIÓN ÁLVARO Care label seam view Care label seam view Care label seam view Care label seam view

Care label seam view

Care label seam view











For all color different size



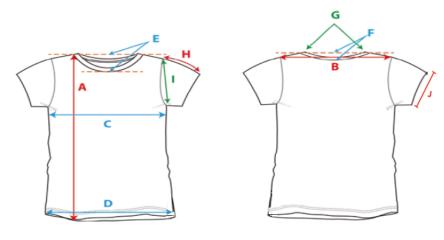




	For all color different size				/
BABY BLUE 5/6					BABY BLUE 5/6
	BABY BLUE 7/8				BABY BLUE 7/8
	BABY BLUE 10/12				BABY BLUE 10/12
	BABY BLUE 14/16				BABY BLUE 14/16
BLACK 5/6					BLACK 5/6
	BENCK 5/0				BENCK 3/0
	BLACK 7/8				BLACK 7/8
	BLACK 10/12		BLACK 10/12		
	BLACK 14/16				BLACK 14/16
	GREY 5/6				GREY 5/6
	GREY 7/8		GREY 7/8		
	GREY 10/12		GREY 10/12		
	GREY 14/16		GREY 14/16		
	NAVY 5/6		NAVY 5/6		
	NAVY 7/8		NAVY 7/8		
NAVY 10/12 NAVY 14/16			NAVY 10/12		NAVY 10/12
			NAVY 14/16		
4. PRODU(CT DIMENSIONS AND WEIG	UT.			
Expected	According to client's approved sample, measurement table.	Actual fin	ding	⊠ ок	□ Not OK □ Pending
	Jampie, measurement tubici				

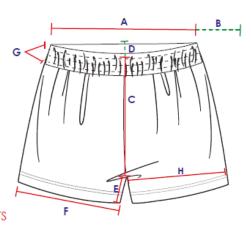


	MEASUREMENTS ON FINISHED GARMENT	5/6	7/8	10/12	14/16	TOL. +/-
Α	LENGHT FROM HPS TO BOTTOM	18 1/4"	19 1/4"	20 1/4"	21 1/4"	1/4"
В	CROSS SHOULDERS	11"	11 3/4"	12 1/2"	13 1/4"	1/2"
С	CROSS CHEST 1" DOWN FROM AH	13 1/8"	13 7/8"	14 5/8"	15 1/2"	1/4"
D	BOTTOM WIDTH	13 1/4"	14"	14 3/4"	15 1/2"	1/4"
E	FRONT NECK DROP (HPS TO SEAM)	2 7/8"	3"	3 1/8"	3 3/8"	1/4"
F	BACK NECK DROP (HPS TO SEAM)	3/4"	3/4"	3/4"	3/4"	NA"
G	NECK WIDTH SEAM TO SEAM (W/O COLLAR)	5 3/4"	6"	6 1/4"	6 1/2"	1/8"
Н	SLEEVE LENGHT FRM SHOULDER	4 7/8"	5 1/4"	5 5/8"	6"	1/8"
I	STRAIGTH ARMHOLE	5 3/4"	6"	6 1/4"	6 1/2"	1/8"
J	SLEEVE OPENING	5"	5 1/4"	5 1/2"	5 3/4"	1/8"



	MEASUREMENTS ON FINISHED GARMENT	5/6	7/8	10/12	14/16	TOL. +/-
Α	RELAXED 1/2 WAIST	10 1/2"	11"	11 1/2"	12"	1/4"
В	STRETCHED 1/2 WAIST	14 1/2"	15"	15 1/2"	16"	1/4"
С	FRONT RISE WAISTBAND INCLUDED	9 3 /4"	10 1/8"	10 1/2"	10 7/8"	1/8"
D	BACK RISE WAISTBAND INCLUDED	12"	12 3/8"	12 3/4"	13 1/8"	1/8"
Е	INSEAM TO CROTCH	5"	6"	7"	8"	NA
F	LEG OPENING	9"	9 1/2"	10"	10 1/2"	1/4"
G	WAISTBAND HEIGHT	1 1/2"	1 1/2"	1 1/2"	1 1/2"	NA
Н	UPPER THIGH WIDTH	9 1/2"	10"	10 1/2"	11"	1/4"

VERIFY MEASUREMENTS VERSUS OS



VERIFY MEASUREMENTS VERSUS OS



Actual Finding

* MEASUREMENTS ON FINISHED GARMENT* 5/6						
	TEI	E SHIRT				TOL +/-
	COLOR	BLUE	BLACK	GREY	NAVY	-
	LENGTH FROM URG TO DOTTOM	/	1/4	1/8	1/8	4/4
Α	LENGTH FROM HPS TO BOTTOM	3/8	-1/8	-1/8	1/4	1/4
_		1/4	1/4	1/4	3/8	4/0
В	CROSS SHOULDERS	1/4	1/4	3/8	1/8	1/2
_		1/8	1/4	3/8	-1/8	4/4
С	CROSS CHEST 1" DOWN FORM AH	/	1/8	1/8	/	1/4
	2077011111711	1/4	/	1/8	1/8	
D	BOTTOM WIDTH	/	1/8	1/8	1/4	1/4
_		1/8	1	/	/	1/4
E	FRONT NECK DROP (HPS TO SEAM)	/	1/8	1/8	1/8	
_	EDAGKALEOK BROD (URO TO OF AAN)	1/4	1/4	1/4	1/4	21/2
F	FBACK NECK DROP (HPS TO SEAM)	3/8	1/4	1/4	1/4	N/A
_	NECK WIDTH SEAM TO SEAM (W/O	1/8	/	1/4	/	1/0
G	COLLAR)	/	1/8	1/8	1/8	1/8
	OLEEVE LENGTH FROM OUGHI RED	-1/8	/	-1/8	/	4/0
Н	SLEEVE LENGTH FROM SHOULDER	/	-1/8	-1/8	-1/4	1/8
	OTD ALCUIT A DAMLIOLE	1/4	1/8	/	/	4/0
I	STRAIGHT ARMHOLE	1/8	1/8	1/8	1/8	1/8
	OLEEN/E ODINING	-1/8	1	/	/	4/0
J	SLEEVE OPINING	/	1	-1/8	/	1/8
	S	SHORT				
	DELAYED (/O.WAICT	3/8	1/8	1/4	/	
Α	RELAXED 1/2 WAIST	1/8	1/4	1/4	1/4	1/4
	OTDETOLIED 4/0 MAIOT	/	1	/	/	414
В	STRETCHED 1/2 WAIST	/	/	/	/	1/4
_	EDON'T DIOE WATCTDAND INCLUSES	1/8	/	-1/8	-1/8	4/0
С	FRONT RISE WAISTBAND INCLUDED	/	-1/8	-1/8	1/8	1/8
	DAOK DIOE WATCHDAND INCLUDES	/	/	-1/8	-1/4	4/0
D	BACK RISE WAISTBAND INCLUDED	-1/8	-1/8	/	1/8	1/8



		/	/	-1/4	-1/8	
E	INSEAM TO CROTCH	1/8	1/8	/	1/4	N/A
_	L EQ OPENING	1/4	/	/	1/4	4/4
F	LEG OPENING	/	1/8	1/8	1/4	1/4
_	WAIGTRAND LIFICUT	1/8	1	/	/	N1/A
G	WAISTBAND HEIGHT	/	1/8	/	1/8	N/A
	LIBBER THICH WIRTH	1/4	1/4	1/8	1/4	4/4
Н	UPPER THIGH WIDTH	/	3/8	1/4	1/4	1/4
*	MEASUREMENTS ON FINISHED GARMENT*		7	/8		
		E SHIRT				TOL +/-
	COLOR	BLUE	BLACK	GREY	NAVY	
_		1/8	1	1/8	/	
Α	LENGTH FROM HPS TO BOTTOM	-1/8	-1/8	/	/	1/4
		1/4	1/2	1/4	3/8	
В	CROSS SHOULDERS	1/2	1/4	1/4	1/4	1/2
_		/	1/8	/	/	
С	CROSS CHEST 1" DOWN FORM AH	1/8	/	/	/	1/4
_	DOTTOM MUDTU	/	1/8	1/8	1/4	4/4
D	BOTTOM WIDTH	1/8	1/8	/	1/4	1/4
_		/	1/8	1/8	1/8	4/4
E	FRONT NECK DROP (HPS TO SEAM)	1/8	1	/	1/8	1/4
F	EDACK NECK DOOD (UDC TO SEAM)	1/4	3/8	1/4	1/4	NI/A
Г	FBACK NECK DROP (HPS TO SEAM)	1/4	1/4	1/4	1/4	N/A
G	NECK WIDTH SEAM TO SEAM (W/O	1/4	/	1/8	/	1/8
G	COLLAR)	1/8	1/8	1/8	1/4	1/0
Н	SLEEVE LENGTH FROM SHOULDER	-1/8	1	/	/	1/8
	SLEEVE LENGTH FROM SHOOLDER	/	-1/4	1/8	-1/8	1/6
I	STRAIGHT ARMHOLE	/	1/8	1/8	1/8	1/8
1	STITATOTT ARWITCE	1/8	1/8	/	1/8	1/0
J	SLEEVE OPINING	1	/	/	/	1/8
	5222 V 2 51 11 11 10	1	1	1/8	1/8	170
		SHORT				
A	RELAXED 1/2 WAIST	1	1/4	1/8	1/8	1/4
^	NELANED I/Z WAIST	1/4	1/4	1/4	1/8	1/4



В	STRETCHED 1/2 WAIST	/	1	/	/	1/4	
		/	1	/	/		
С	FRONT RISE WAISTBAND INCLUDED	-1/8	-1/8	1/8	1/8	1/8	
		/	1	-1/8	/	., -	
D	BACK RISE WAISTBAND INCLUDED	/	-1/8	/	-1/8	1/8	
	Brieffing Willer British in the 2002 B	1/8	1	1/8	/	170	
Е	INSEAM TO CROTCH	/	1/4	/	1/4	N/A	
	INGLAW TO GROTOIT	1/8	1/8	1/8	-1/8		
F	LEG OPENING	/	1/8	1/4	1/8	1/4	
Г	LEG OF EINING	1/8	1/8	1/8	1/4		
_	WAICTRAND LIFTCHT	/	1	/	/	N/A	
G	WAISTBAND HEIGHT	/	1	1/8	/		
	LIBBER THIOLIMIPTH	1/4	3/8	1/4	1/4	1/4	
Н	UPPER THIGH WIDTH	1/4	1/4	1/8	1/8	1/4	
*	MEASUREMENTS ON FINISHED		10	/12			
	GARMENT*		TOL +/-				
		E SHIRT				102 17	
	COLOR	BLUE	BLACK	GREY	NAVY		
Α	LENGTH FROM HPS TO BOTTOM	-1/8	1	/	-1/8	1/4	
		/	1/8	1/8	/	1/4	
В	CROSS SHOULDERS	1/4	1/4	1/2	1/4	1/2	
		1/4	3/8	1/4	1/4	.,_	
С	CROSS CHEST 1" DOWN FORM AH	/	1/8	1/8	/	1/4	
	CROSS STEET I BOWN TORWALL	1/8	-1/8	/	/	1/-	
D	BOTTOM WIDTH	/	1	/	1/4	1/4	
D	BOTTOW WILTH	1/8	1/8	1/8	1/4	1/4	
E	FRONT NECK DROP (HPS TO SEAM)	/	/	1/4	1/8	1/4	
_	FRONT NECK DROP (HPS TO SEAW)	1/8	1/8	/	1/4	1/4	
_	EDACK NECK DOOD (UDG TO GEAR!)	/	3/8	3/8	1/4	N1/A	
F	FBACK NECK DROP (HPS TO SEAM)	1/4	1/4	1/4	3/8	N/A	
_	NECK WIDTH SEAM TO SEAM (W/O	/	1/8	1/4	1/8	4.10	
G	COLLAR)	1/8	1/8	1/8	1/8	1/8	
	01 == 1/2 = 1	-1/8	-1/8	/	/	. ,-	
Н	SLEEVE LENGTH FROM SHOULDER	-1/8	1	-1/8	-1/4	1/8	
			1				



		1/8	1/8	1/8	1/8		
	0.5575 000000	/	/	1/8	/	1/0	
J	SLEEVE OPINING	1/8	1/8	/	/	1/8	
	5	SHORT					
	DELAYED 4/0 MAIOT	1/4	1/8	1/4	1/8	1/4	
Α	RELAXED 1/2 WAIST	3/8	1/4	1/4	1/4		
_	CTDETCHED 4/0 WALCT	/	1	/	/	1/4	
В	STRETCHED 1/2 WAIST	/	1	/	/		
С	FRONT RISE WAISTBAND INCLUDED	/	-1/8	-1/8	/	1/8	
C	FRONT RISE WAISTBAND INCLUDED	-1/8	-1/4	/	/		
D	BACK RISE WAISTBAND INCLUDED	-1/8	/	-1/4	-1/8	1/8	
U	BACK RISE WAISTBAIND INCLUDED	/	1/8	1/8	-1/8		
E	INSEAM TO CROTCH	/	/	1/8	/	N/A	
_	INSEAW TO CROTCH	1/8	1/8	/	1/4		
F	LEG OPENING	1/4	1/8	1/8	1/8	1/4	
Г	LEG OPENING	1/8	1/8	/	1/8		
G	WAISTBAND HEIGHT	/	/	/	1/8	NI/Δ	
G	WAISTBAND REIGHT	1/8	1/8	/	/	N/A	
Н	UPPER THIGH WIDTH	1/4	1/4	1/8	1/8	1/4	
П	OPPER INIGH WIDTH	/	/	1/4	1/8	1/4	
*	MEASUREMENTS ON FINISHED						
	GARMENT*	E SHIRT	TOL +/-				
	COLOR	BLUE	BLACK	GREY	NAVY		
	OCCOR	/	/	/	-1/8		
Α	LENGTH FROM HPS TO BOTTOM	-1/8	-1/8	1/8	/	1/4	
		1/4	1/4	1/4	1/4		
В	CROSS SHOULDERS	1/2	3/8	3/8	3/8	1/2	
		/	/	/	/		
С	CROSS CHEST 1" DOWN FORM AH	/	/	1/8	1/8	1/4	
		1/8	/	/	/		
D	BOTTOM WIDTH	/	1/8	1/8	1/4	1/4	
		1/8	1/8	/	1/8		
				1		1/4	
E	FRONT NECK DROP (HPS TO SEAM)	1/8	1/8	1/4	1/8	1/4	



		1/4	3/8	3/8	1/4			
G	NECK WIDTH SEAM TO SEAM (W/O	/	/	1/8	1/8	4 /0		
G	COLLAR)	1/8	1/8	1/8	/	1/8		
	OLEEVE LENOTH FROM OHOUR RED	-1/8	/	/	-1/8	1/8		
Н	SLEEVE LENGTH FROM SHOULDER	/	-1/8	-1/4	/			
	OTDAIGHT ADMINOLE	1/8	/	1/8	1/8	1/8		
I	STRAIGHT ARMHOLE	/	1/4	1/8	/			
	OLEEVE ORINING	1/8	/	/	/	4/0		
J	SLEEVE OPINING	/	/	1/8	1/8	1/8		
	SHORT							
	DELAYER 4/0 WARE	1/4	1/4	1/8	1/4	1/4		
Α	RELAXED 1/2 WAIST	1/8	1/4	1/4	1/4			
_	OTDETOLIED 4/0 WALGT	/	/	/	/	1/4		
В	STRETCHED 1/2 WAIST	/	/	/	/			
^	EDON'T DIGE WATCH AND INCLUDED	-1/8	/	/	/	4/0		
С	FRONT RISE WAISTBAND INCLUDED	/	-1/8	-1/8	1/8	1/8		
_	DACK DICE WAIGTDAND INCLUDED	/	/	-1/8	1/8	4./0		
D	BACK RISE WAISTBAND INCLUDED	1/8	/	-1/8	/	1/8		
_	INOCAM TO ODOTOLL	/	1/8	-1/4	-1/8	N1/A		
E	INSEAM TO CROTCH	1/8	/	/	/	N/A		
_	LEG OPENING	1/8	1/4	1/8	1/4	4/4		
F	LEG OPENING	1/8	1/8	1/8	1/8	1/4		
^	WAICTDAND LIFTCHT	/	/	/	1/8	NI/A		
G	WAISTBAND HEIGHT	/	1/8	1/8	/	N/A		
	LIDDED THIOLIWIDTH	1/8	1/4	3/8	1/4	A 1 A		
Н	UPPER THIGH WIDTH	1/4	1/4	/	/	1/4		











5. SHIPPING MARKS/PACKING AND PACKAGING Shipping marks/Inner packing/Instruction book must according to client's specifications, and clear printing. • Moisture content requirement: Plywood less than 20%; ⊠ ок Carton less than 15% Actual Expected • All packing materials are not allowed to damaged, such as ■ Not OK finding unglued, holes etc. ☐ Pending The carton must be thick enough to hold the products. The carton size must suitable, there is proper clearance between outer carton, inner carton and products.

Inspector comments: /







Main Shipping mark (2 side)

Side Shipping mark (2 side)





Carton size

Carton size: 51.5x26x35.5 cm





Carton weight

Carton weight







Carton view

Carton sealed by glue





5 layer's carton

Opened



36 pcs/ 4 colors/ carton

/







Inner packing

Inner packing

















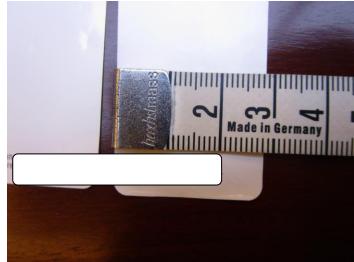






























6. TESTS AND SPECIAL REQUIREMENTS		
Test description	Inspector comments	Result
Carton assortment check - the actual quantity packed		
(for each color and size) must conform to packing list and	NI/A	Doggod
shipping mark.	N/A	Passed
Check 3 cartons per item		





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Needle Damage & Seam strength check - Pull the seams by hand using force (70N for 10s) to check:

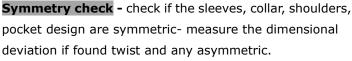
- 1. The needle holes or any needle damage.
- 2. The strength of seam.

Check at least 3 areas on a sample. Inspector's thumbs have to be close to the seam line and should have a round movement with hands in order to show the stitches correctly.

Passed

--Sample size S2





--Sample size S2



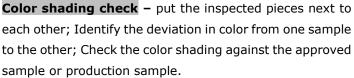
N/A

N/A

Passed







The deviation should be within the acceptable range as per the specifications, if there is no specification available, use grey scale 2 as the acceptable limit.

--Sample size: Minimum check 4 pairs/ color.



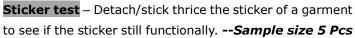


N/A Passed











N/A Passed



Stretch test (for elastic and knitted fabric)- Stretch the garment on the waistband, side seam or other elastic band to check the elasticity of the garment.

Expect result: No elastic fibers or stitches broken.

--Sample size S2

N/A		Passed





Fatigue test for Velcro/Snap/Zipper/Eyelet - if applicable, 20 times - Pull and use the parts, they shall be resistant.

--Sample size 20 Pcs

N/A

N/A

Adhesive test –For all marks, printing and logos found-the printing, marking & logos easily peel off. For example: one surface of hardwares, heat transfer label, printing care label, etc.

--Sample size 5 Pcs

N/A

Passed















Rub test –to check the color fastness of the fabric. (including the lining) and all the accessories (Labels must be rubbed for this test). Use a white cotton cloth to rub the material. Rub the item 10 times over a 10 cm distance with a force of 9N (1kg). Test 1 piece per color with both a dry and a wet cloth. Expected result: There should be no color transfer greater than 4 on a grey scale (between the original white cloth and the colored one) after the dry test. There should be no color transfer greater than 3-4 on a grey scale (between the original white cloth and the colored one) after the wet test.

N/A Passed

--Sample size 5 Pcs









/

Per inch stitches check -check the number of stitches on the buttons holes - Check if factory used lock stitches machine to attach button on the garments.

N/A

Passed

--Sample size 5 Pcs





Barcode scan test – Use barcode scanner and PC if possible.

The barcode on care label is unreadable by scanner, but readable by mobile phone.

Failed



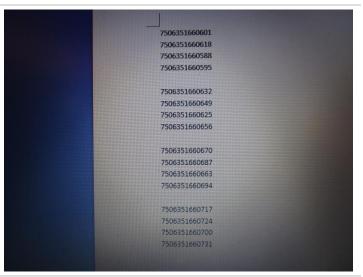
- 1. The barcode number must same as specification.
- 2. Scan the barcode, the barcode must readable, and the scan result must same as printed number.

--Sample size S2











7. WORKMANSHIP DEFECTIVES LIST

Pleat----MAJ

CRI	MAJ	MIN	Defectives	,
0	1	0	Description	/



/

UPC missing----MAJ

MAJ	M:	IN	ı	Defecti	ves	\
1)		escrip	tion	/ /



/

Untrimmed thread > 1cm----MAJ

CRI	MAJ	MIN	Defectives
0	6	0	Description





Untrimmed thread <1cm----MIN

CRI	IIN	I	Defectives
0	4		Description











Deflect stitch----MIN

, ,	Defectives	MIN	MAJ	CRI
<mark>/</mark>	Description	1	0	0



/

Unmatched seam----MIN

CRI	MAJ MIN	Defectives
0	0 2	Description







Poor sewing on label----MIN

Defectives	MIN	MAJ	CRI
Description	2	0	0





Stain----MIN

CRI	MAJ	MIN	Defectives	
0	0	1	Description	/



/



Untrimmed material----MIN

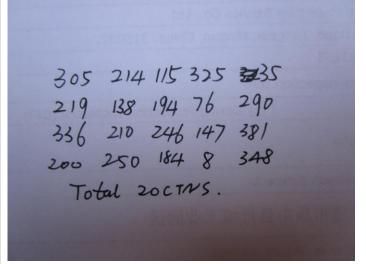
CRI MAJ MIN Defectives
0 0 1 Description



/

ADDITIONAL PICTURES





Selected cartons for check quality



Number of selected carton

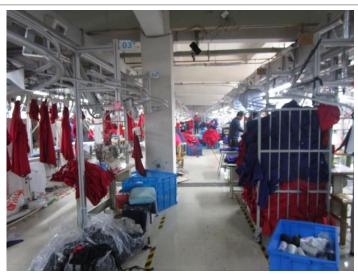




Inspection place view

Care label cut for MAJ defectives



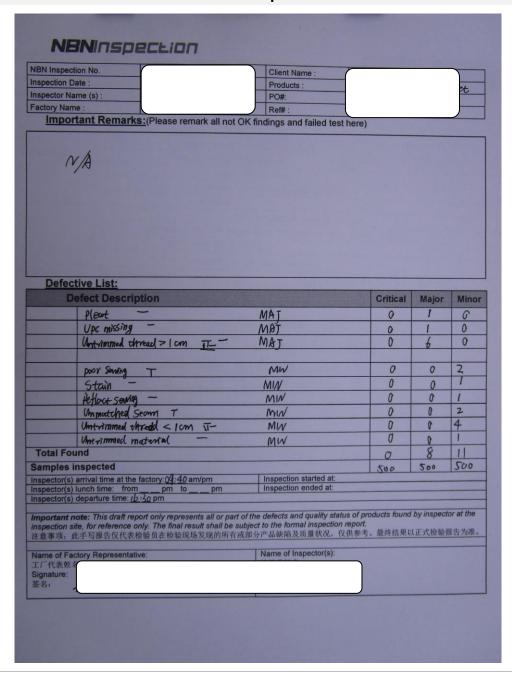


Factory view

Workshop view



Draft report



IMPORTANT NOTES

1. This report reflects our findings at the time and the place of inspection based on random samples selected. 2. This inspection was carried out the best of our knowledge and abilities, and our responsibility is limited to the exercise of reasonable one. 3. This report does not relieve the sellers from their contractual obligations nor does it prejudice buyer's right for compensation for any apparent and/or hidden defects not detected during our inspection or occurring thereafter. 4. This report does not evidence shipment.

End of the Report